

REMARKS

Entry of the forgoing amendment before examination on the merits is respectfully requested.

The new claims are fully supported by the specification, and are all readable on the elected invention, i.e. a system for forming a flared end.

Exemplary support for the claims include:

Claims 40, 45: Paragraph [0027], FIGS. 2-3

Claim 41: FIG. 3

Claim 42: Paragraphs [0015], [0021]

Claim 43: Paragraph [0027]

Claim 44: Paragraph [0027], FIGS. 2-3

Claims 46-58: Claims 13-19, 21, 23-27

Respectfully submitted,

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